<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>ITEM NUMBER</th>
<th>MATERIALS</th>
</tr>
</thead>
<tbody>
<tr>
<td>PLATE - SLG UPPER ADAPTER MOUNT</td>
<td>01</td>
<td>A572 - Gr.50</td>
</tr>
</tbody>
</table>

Approximate Weight = 5.23 lbs

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Approximate Weight = 8.45 lbs

BEND UP 69° R .25
BEND UP 30° R .25

DESCRIPTION: PLATE - SPINE

ITEM NUMBER: 02

DESIGN BY SG DATE 2024-04-18

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NOTES
1. BREAK ALL SHARP EDGES .02 MAX.

Approximate Weight = 0.45 lbs

DESCRIPTION: BOSS - GRAPPLE METRIC

ITEM NUMBER: 03

DESIGN BY SG DATE 2024-04-18
NOTES:
1. FOR DIMENSIONS NOT SHOWN, SEE CAD DATA
2. UNLESS OTHERWISE SPECIFIED:
   - CAD DATA IS BASIC
   - .015 A FOR FLAT PATTERN
   - φ .015 A FOR DIAMETERS AND SLOTS IN FLAT PATTERN

Approximate Weight = 1.82 lbs

<table>
<thead>
<tr>
<th>ITEM NUMBER</th>
<th>DESCRIPTION</th>
<th>MTL SPECS</th>
<th>MATL SPECS</th>
</tr>
</thead>
<tbody>
<tr>
<td>04</td>
<td>PLATE - FISH</td>
<td>A572 - Gr.50</td>
<td>A572 - Gr.50</td>
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</tbody>
</table>

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NOTES:
1. FOR DIMENSIONS NOT SHOWN, SEE CAD DATA
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   - CAD DATA IS BASIC
   - .02 A FOR FLAT PATTERN
   - Ø .02 A FOR DIAMETERS AND SLOTS IN FLAT PATTERN

BEND UP 8° R .38

<table>
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<tr>
<th>FRAC.DIM.</th>
<th>ANGLES</th>
<th>SURFACE FINISH</th>
</tr>
</thead>
<tbody>
<tr>
<td>± 1/32</td>
<td>± 1°</td>
<td>125</td>
</tr>
</tbody>
</table>

DO NOT SCALE DRAWING

Approximate Weight = 12.15 lbs

A572 - Gr.50

PLATE - URLG BACKSTOP SIDES

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   - CAD DATA IS BASIC
   - .02 A FOR FLAT PATTERN
   - Ø .02 A FOR DIAMETERS AND SLOTS IN FLAT PATTERN

Approximate Weight = 21.79 lbs
NOTES:
1. FOR DIMENSIONS NOT SHOWN, SEE CAD DATA
2. UNLESS OTHERWISE SPECIFIED:
   - CAD DATA IS BASIC
   - ☐ .02 A FOR FLAT PATTERN
   - ☐ Ø .02 A FOR DIAMETERS AND SLOTS IN FLAT PATTERN

Approximate Weight = 13.19 lbs
NOTES:
1. FOR DIMENSIONS NOT SHOWN, SEE CAD DATA
2. UNLESS OTHERWISE SPECIFIED:
   - CAD DATA IS BASIC
   - .02 A FOR FLAT PATTERN
   - .02 A FOR DIAMETERS AND SLOTS IN FLAT PATTERN

BEND UP 48° R .50

Approximate Weight = 22.90 lbs
WELD RING - OVAL 0.38 DIA X 4.25 X 2.75

Approximate Weight = 0.37 lbs

± .060
± .030
± .010
± 1/32
± 1/16
**Description:** TUBE - MANUAL CASE

**Item Number:** 10

**Material Specifications:** A53 - Gr.B

**Design by:** SG

**Date:** 2024-04-18

**Approximate Weight:** 2.79 lbs

**Dimensions are in inches and interpreted to ASME Y14.5 - 2009.**

**Standard Tolerances:**
- X: ±0.060
- XX: ±0.030
- XXX: ±0.010
- Frac. 0.001: ±0.001
- Angles: ±1°
- Surface Finish: 125

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3RD ANGLE PROJECTION
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
INTERPRET TO ASME Y14.5 - 2009
WPS 3 - 3 - A-100
STANDARD TOLERANCES
X, X ± .060
X, XX ± .030
X, XXX ± .010
FRAC.CMM. ± .032
ANGLES ± 1°
SURFACE FINISH 125

ITEM NUMBER 12

DESCRIPTION PLATE - MANUAL TUBE MOUNT

Approximate Weight = 0.56 lbs

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NOTES:
1. FOR DIMENSIONS NOT SHOWN, SEE CAD DATA
2. UNLESS OTHERWISE SPECIFIED:
   - CAD DATA IS BASIC
   - $0.020$ A FOR FLAT PATTERN
   - $\phi 0.020$ A FOR DIAMETERS AND SLOTS IN FLAT PATTERN

Approximate Weight = 0.51 lbs