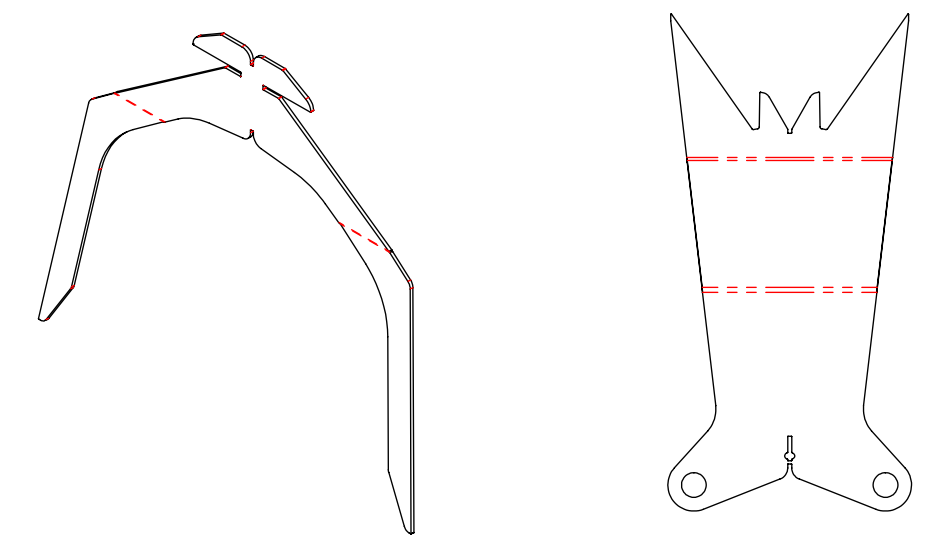
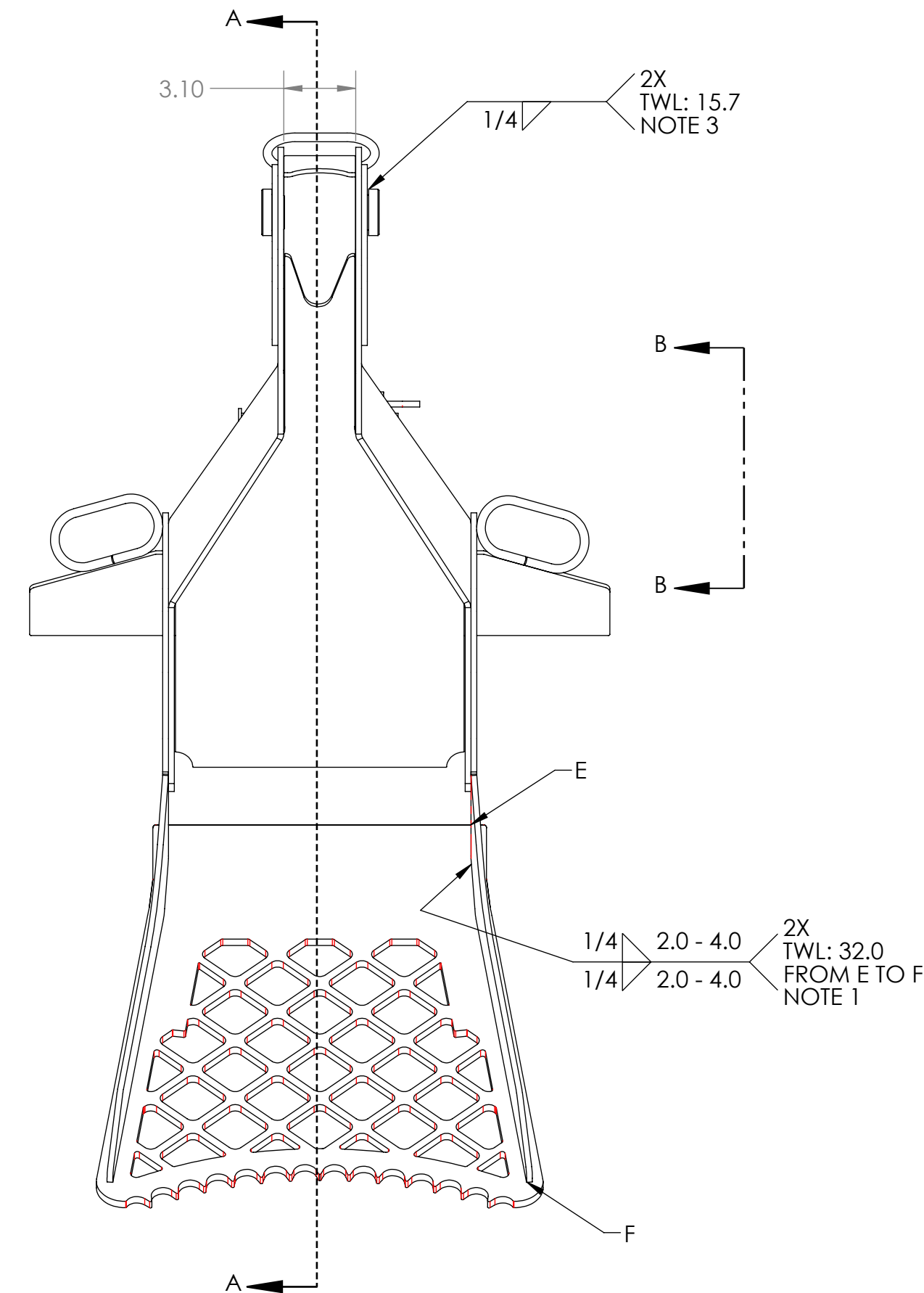
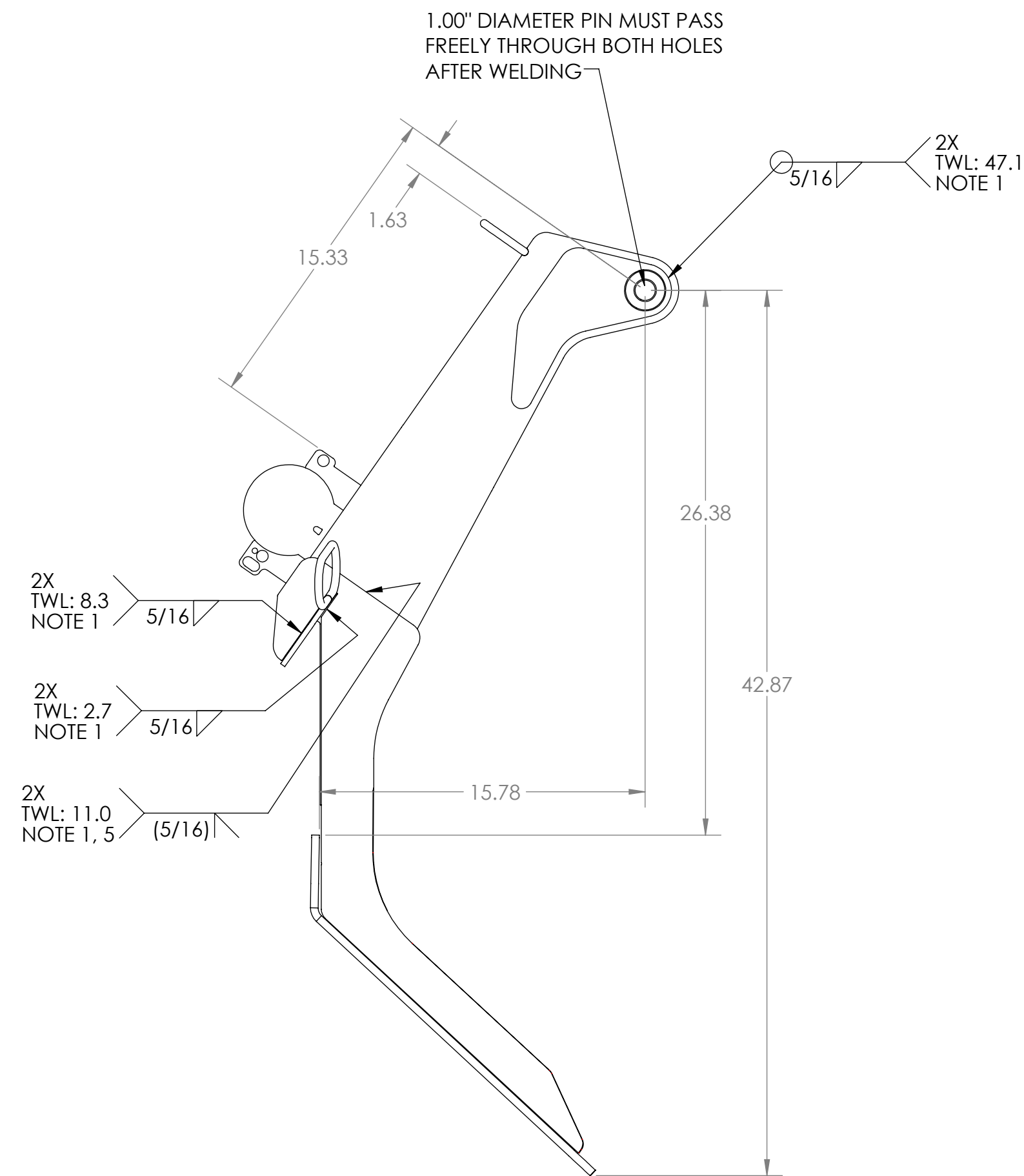
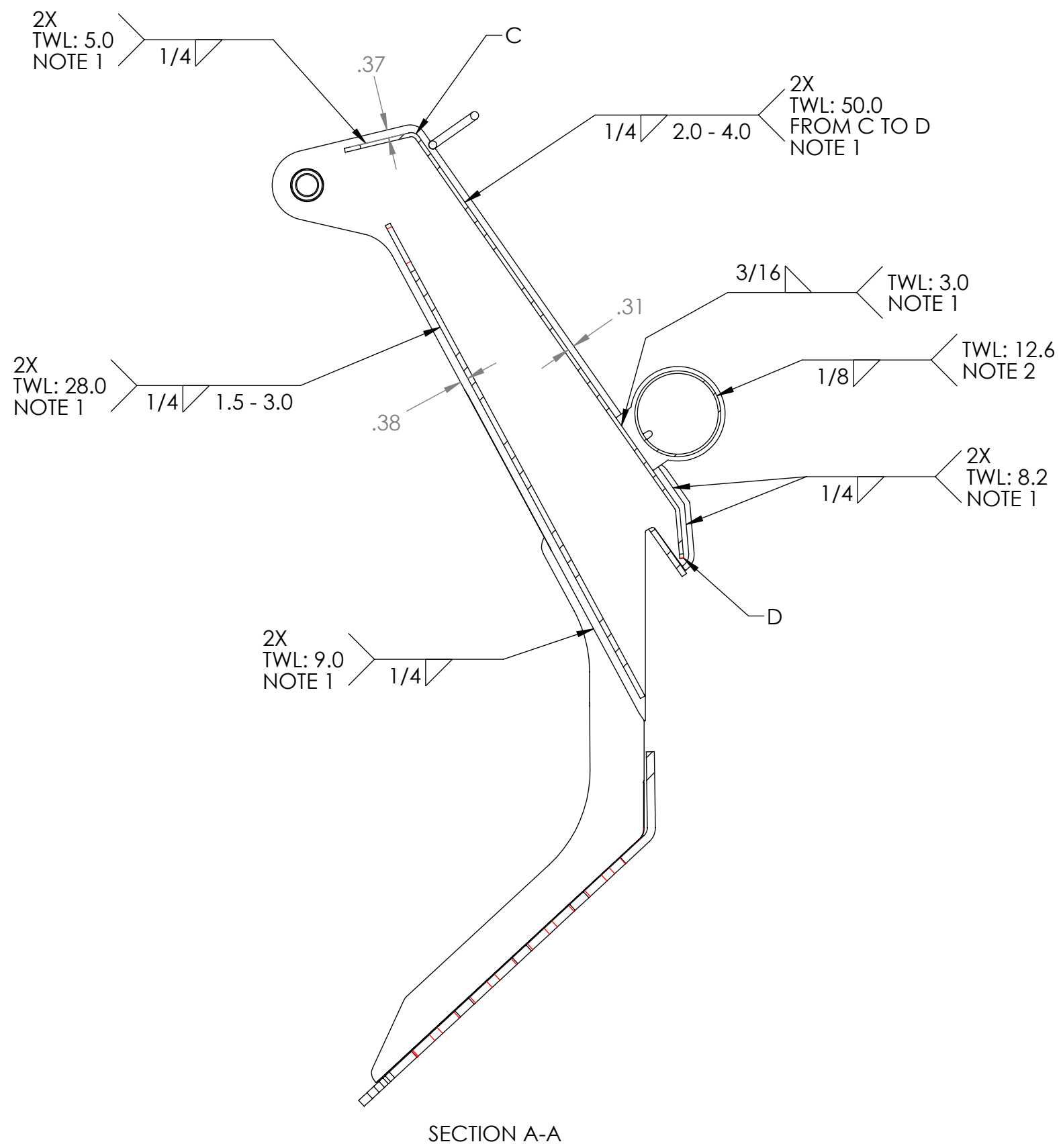
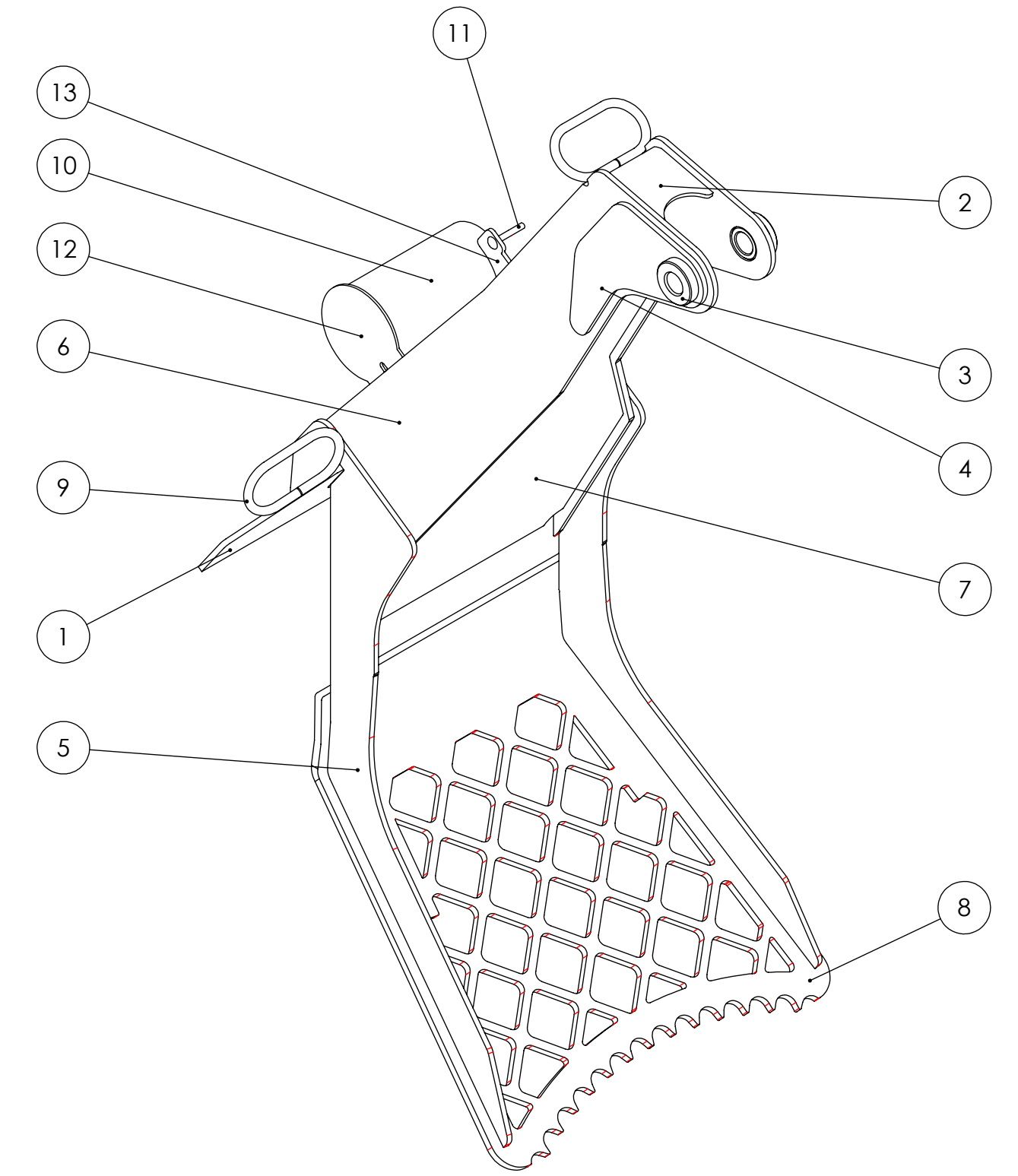
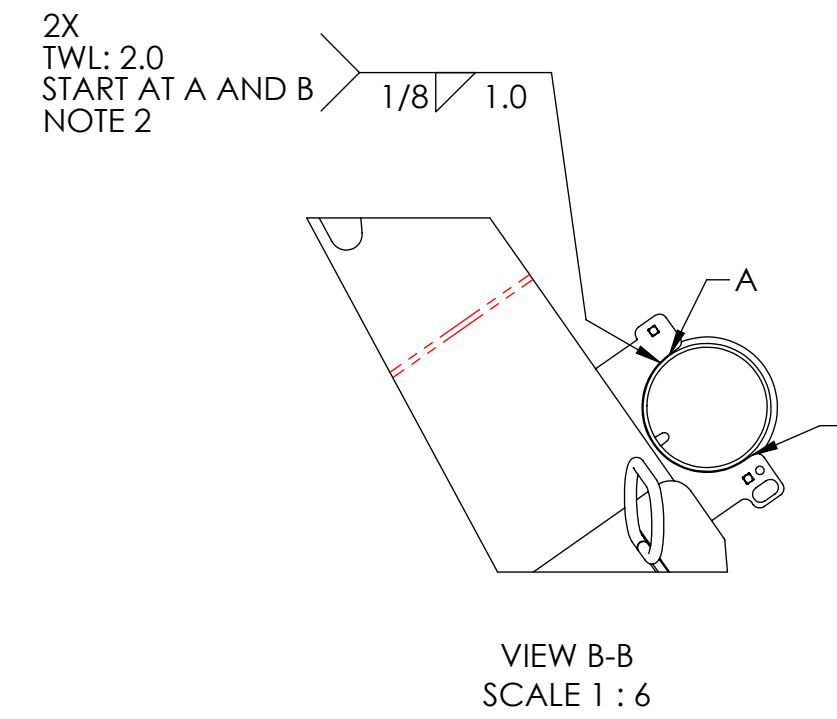
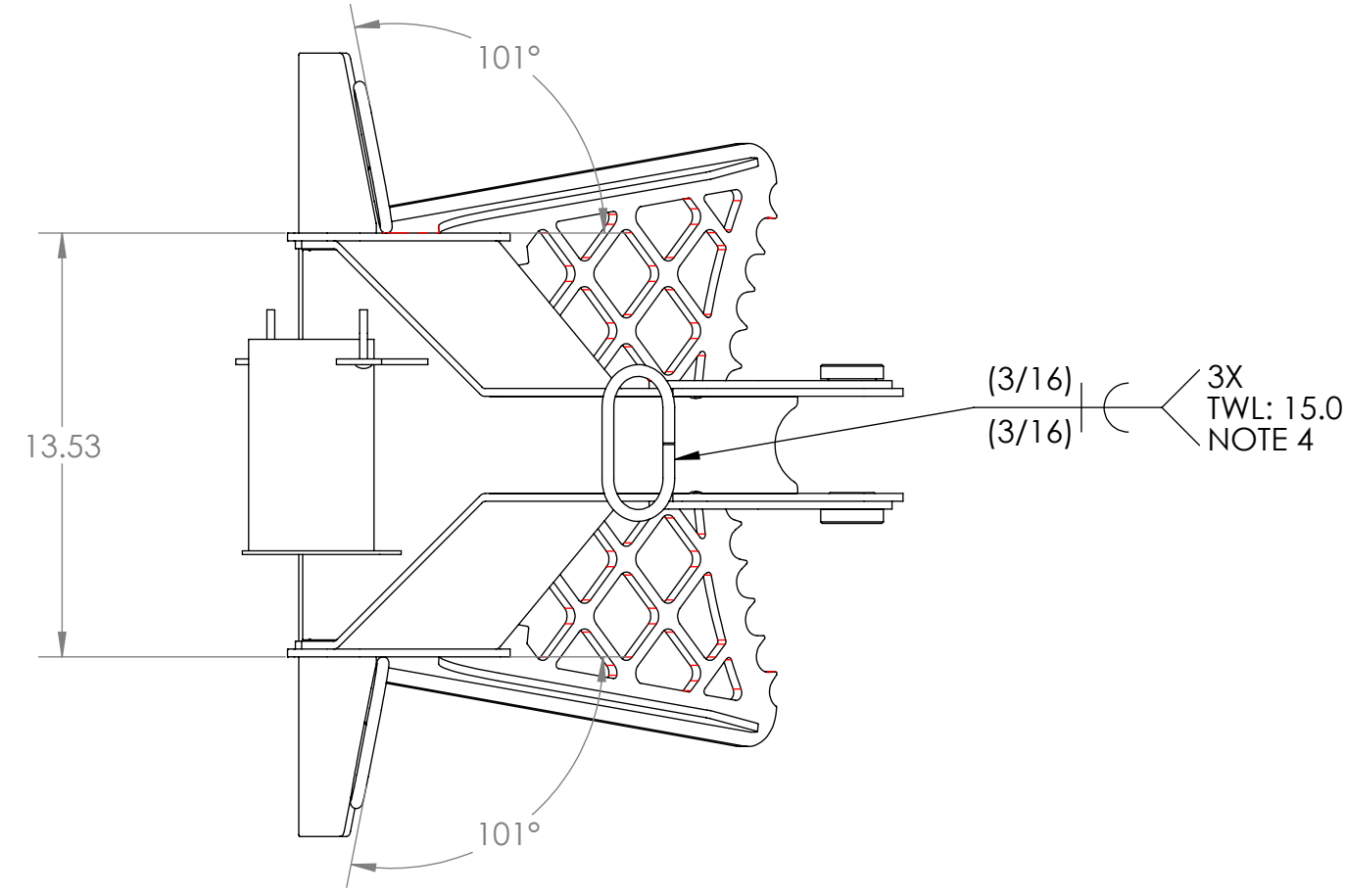
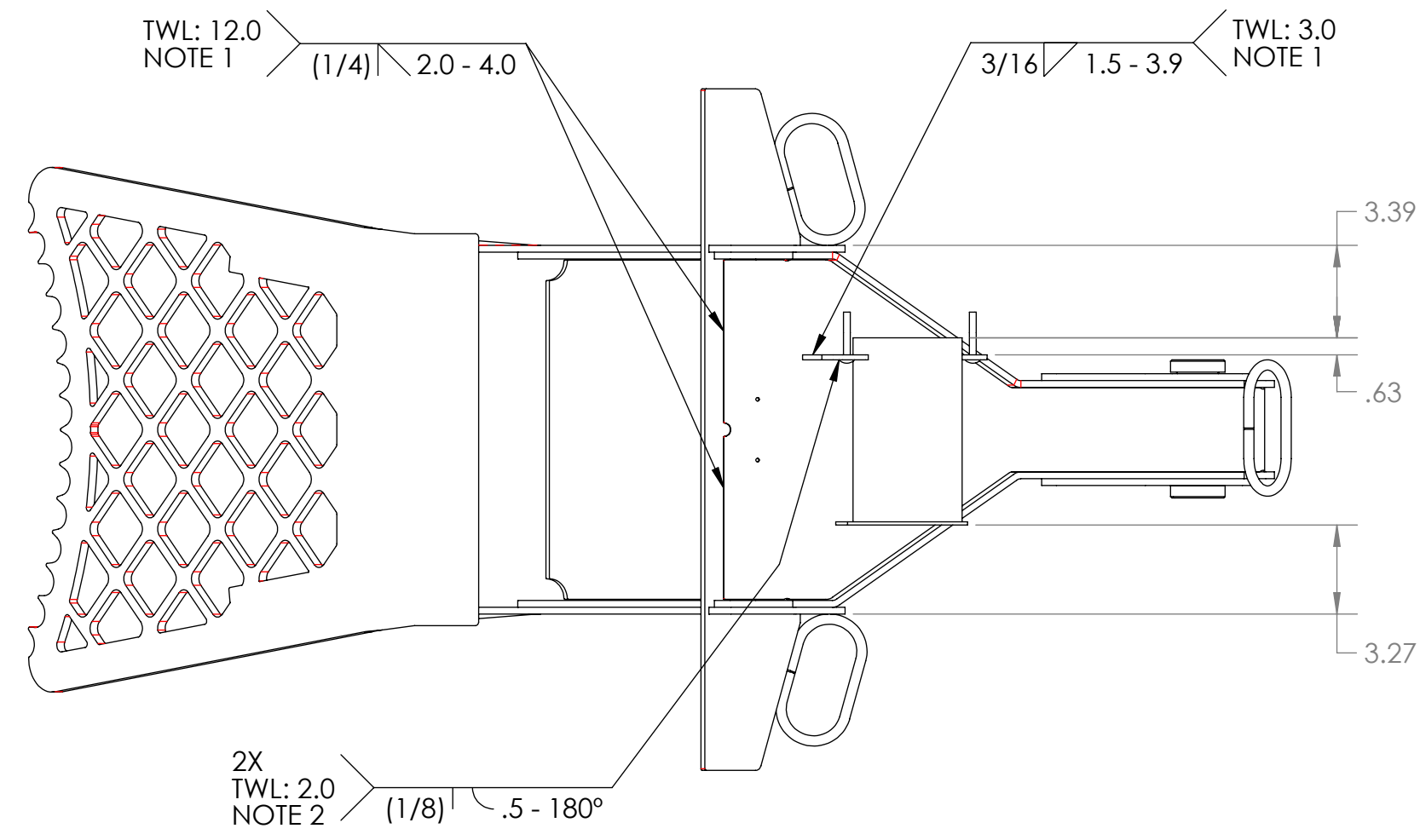


NOTES:

- 1) USE WPS: SKILLS-A572\_A514
- 2) USE WPS: SKILLS-GTAW
- 3) USE WPS: SKILLS-PULSE-1045
- 4) USE WPS: SKILLS-SHORT CIRCUIT
- 5) WRAP ENDS



CUT 5 AND 6 INTO RIGHT-HAND AND LEFT-HAND SIDES USING PRE-CUT NOTCHES.

ITEM NO.	Description	QTY.
01	PLATE - SLG UPPER ADAPTER MOUNT (A572 - Gr.50)	1
02	PLATE - SPINE (A572 - Gr.50)	1
03	BOSS - GRAPPLE METRIC (A576 - 1045)	2
04	PLATE - FISH (A572 - Gr.50)	2
05	PLATE - URLG BACKSTOP SIDES (A572 - Gr.50)	1
06	PLATES - GRAPPLE SIDE (A572 - Gr.50)	1
07	PLATE - FRONT (A572 - Gr.50)	1
08	PLATE - URLG BACKSTOP (A572 - Gr.50)	1
09	WELD RING - OVAL 0.38 DIA X 4.25 X 2.75 (A576 - 1018)	3
10	TUBE - MANUAL CASE (A53 - Gr.B)	1
11	BOLT-CARG--25-20X1.75 (A307 - Gr.A)	2
12	PLATE - MANUAL TUBE MOUNT (A514 - Gr.B)	1
13	PLATE - MANUAL TUBE MOUNT (A514 - Gr.B)	1

DO NOT SCALE DRAWING Approximate Weight = 93.28 lbs

1 PAGE OF 1 SUR. MATL SPECS

DESCRIPTION WELDMENT - URLG RECEIVER FOR SKILLS USA USE ONLY

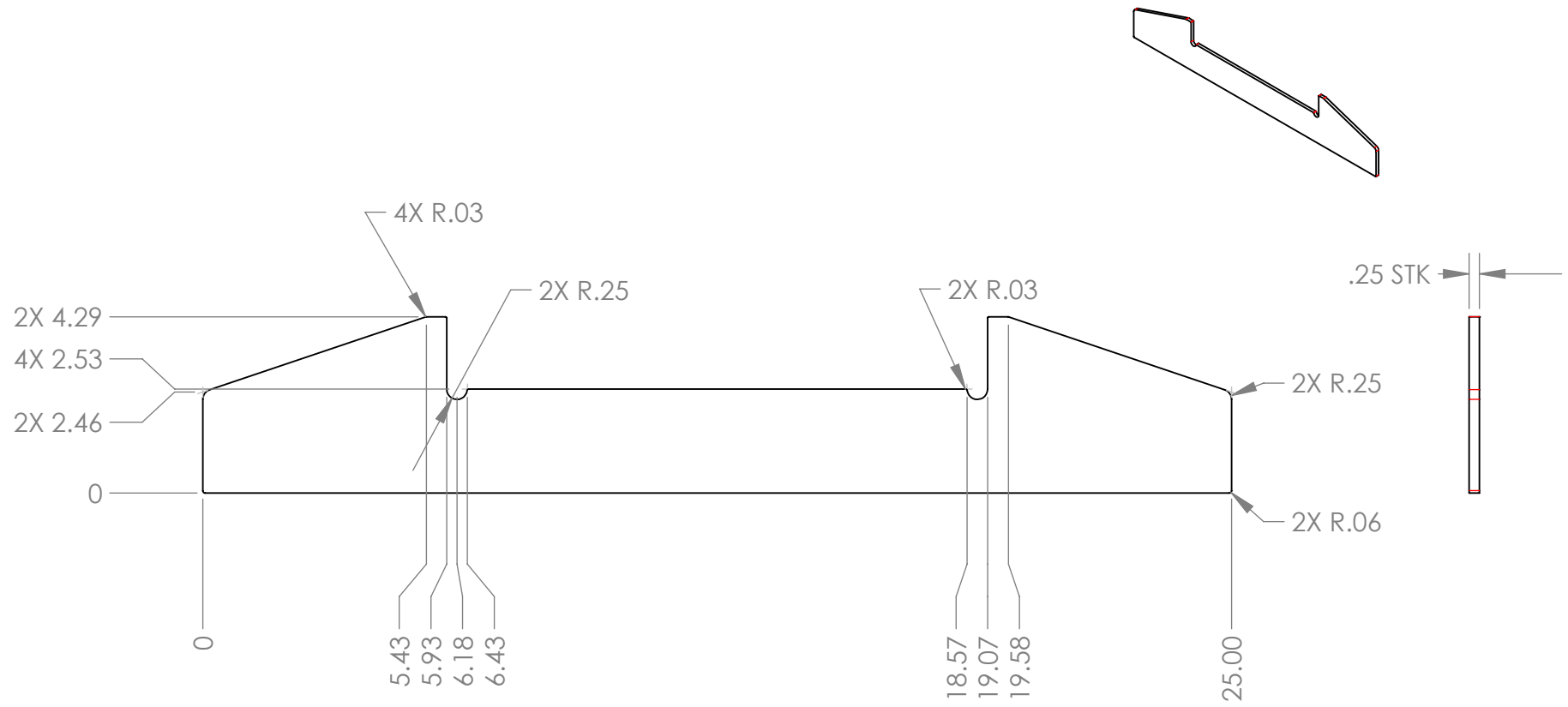
ITEM NUMBER SKILLS 2024


DESIGN BY SG DATE 2024-04-18

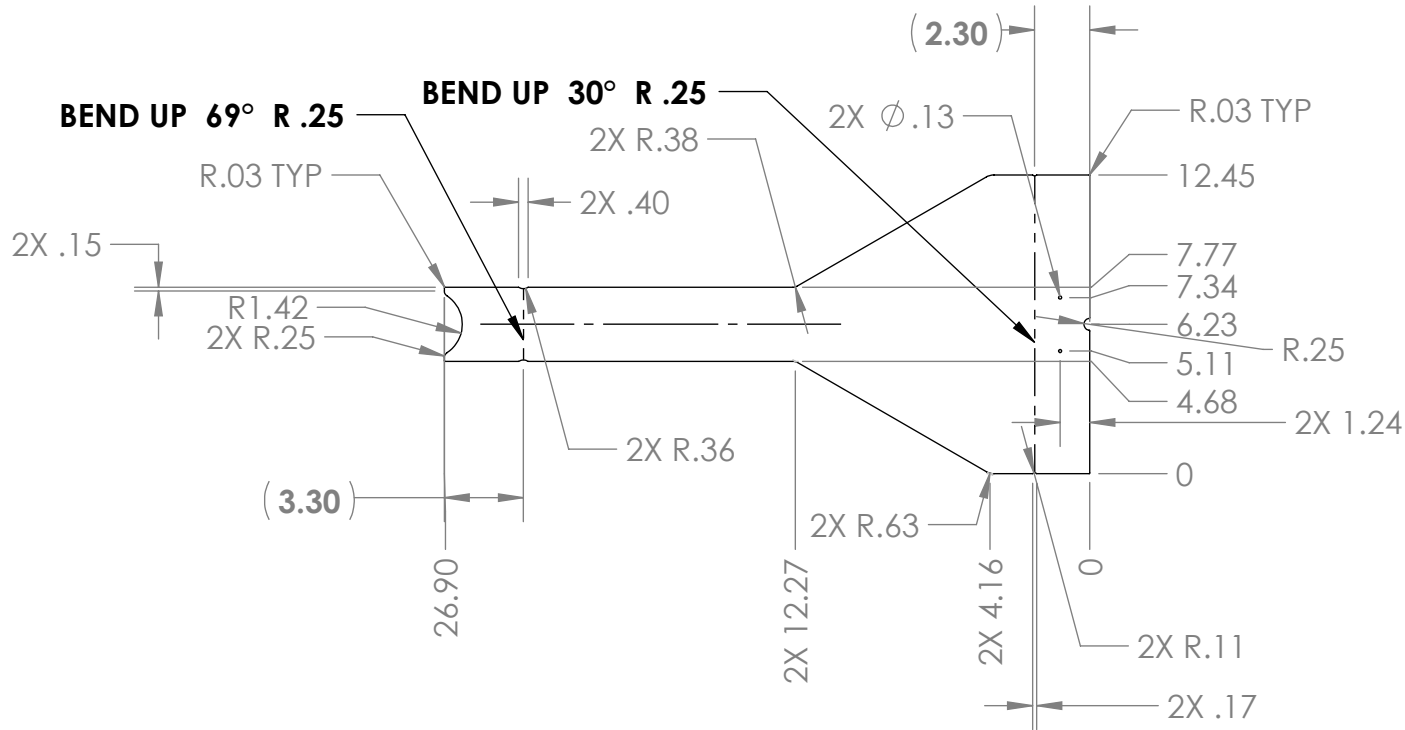
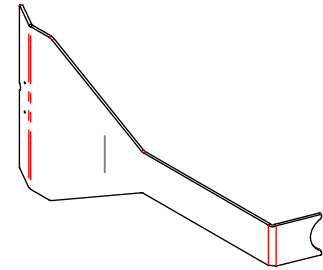
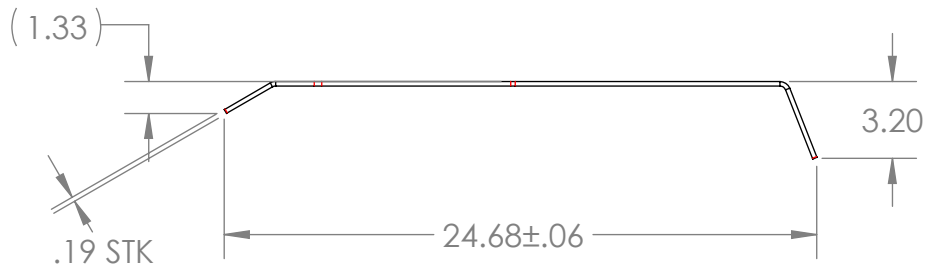
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET TO ASME Y14.5 - 2009 STANDARD TOLERANCES


X.X ±.060  
X.XX ±.030  
X.XXX ±.010  
FRAC.DIM ±1/32  
ANGLES ±1°  
SURFACE FINISH 125

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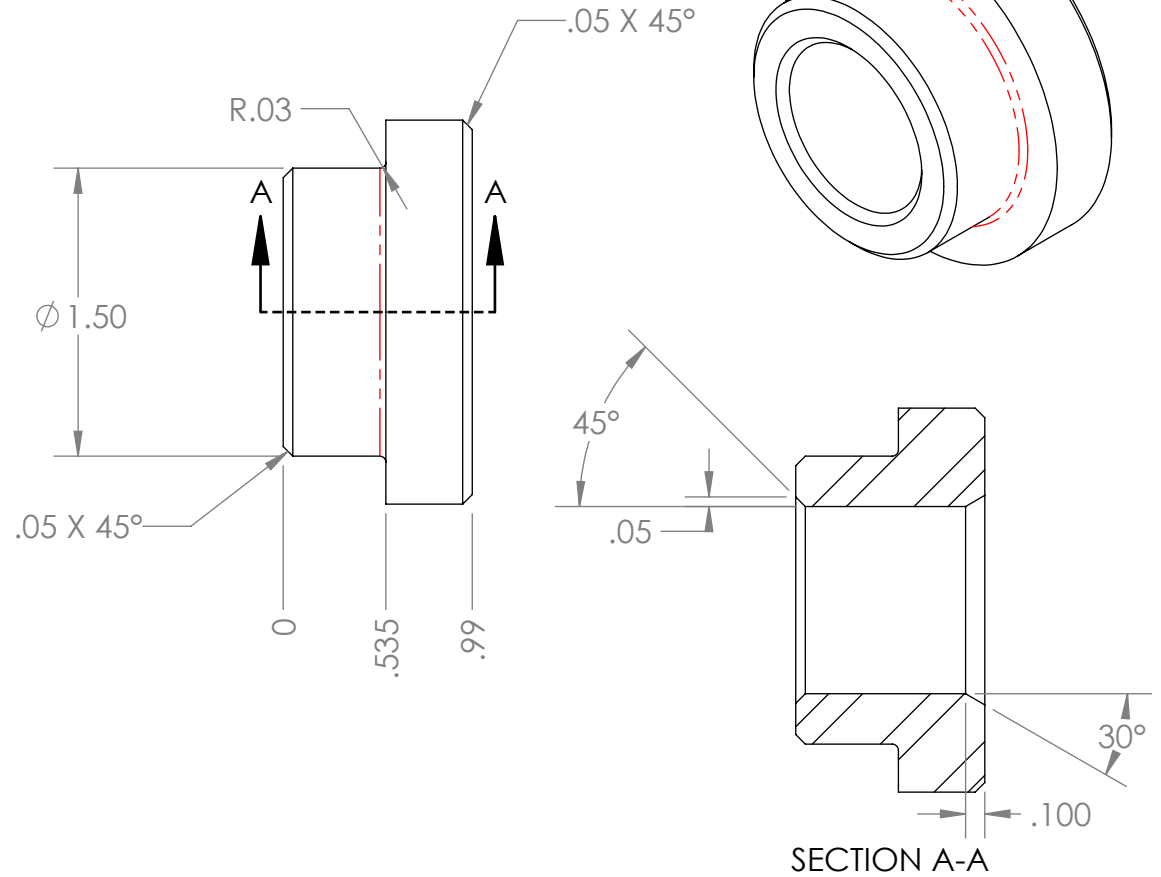
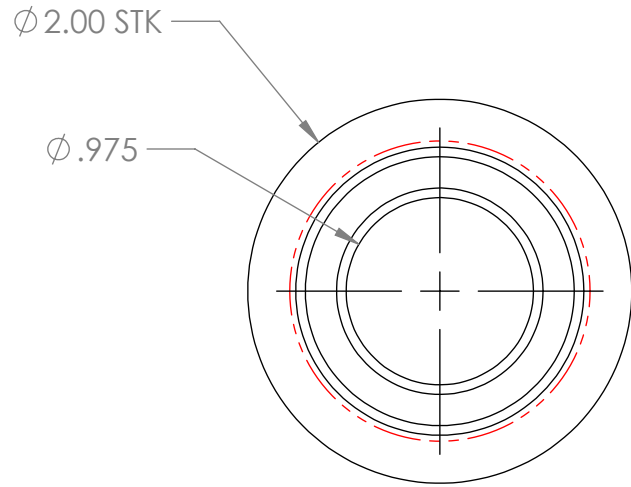
 3RD ANGLE PROJECTION	<b>A</b>		DO NOT SCALE DRAWING	Approximate Weight = 5.23 lbs
	1 PAGE OF 1	SUB. MATL SPECS A572 - Gr.50		
UNLESS OTHERWISE SPEC. DIMNS. IN INCHES ANSI Y14.5 - 1982 W.P.S 3 - 3 - A-100 STD. TOLERANCES X.X ± .060 X.XX ± .030 X.XXX ± .010 FRAC.DIM. ± 1/32 DEG. ± 1	DESCRIPTION PLATE - SLG UPPER ADAPTER MOUNT		NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF VERMEER CORPORATION. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSION FROM VERMEER	
ITEM NUMBER <b>01</b>	DESIGN BY <i>SG</i>			




 3RD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET TO ASME Y14.5 - 2009 WPS 3 - 3 - A-100 STANDARD TOLERANCES X. X ± .060 X. XX ± .030 X. XXX ± .010 FRAC. DIM. ± 1/32 ANGLES ± 1° SURFACE FINISH 125/	<b>A</b>	DO NOT SCALE DRAWING	Approximate Weight = 8.45 lbs
	1 PAGE OF 1	SUB. MATL SPECS A572 - Gr.50	
	DESCRIPTION	PLATE - SPINE	
	ITEM NUMBER	02	
DESIGN BY SG	DATE 2024-04-18		NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF VERMEER CORPORATION OR ITS U.S. AFFILIATED COMPANIES. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSIONS FROM VERMEER CORPORATION.

NOTES

1. BREAK ALL SHARP EDGES .02 MAX.



 3RD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET TO ASME Y14.5 - 2009 WPS 3 - 3 - A-100 STANDARD TOLERANCES X. X ± .060 X. XX ± .030 X. XXX ± .010 FRAC.DIM. ± 1/32 ANGLES ± 1° SURFACE FINISH 125/√	<b>A</b>	DO NOT SCALE DRAWING	Approximate Weight = 0.45 lbs
	1 PAGE OF 1	SUB. MATL SPECS A576 - 1045	
	DESCRIPTION	BOSS - GRAPPLE METRIC	
	ITEM NUMBER	<b>03</b>	
DESIGN BY SG	DATE 2024-04-18	NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF VERMEER CORPORATION OR ITS U.S. AFFILIATED COMPANIES. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSIONS FROM VERMEER CORPORATION.	

NOTES:

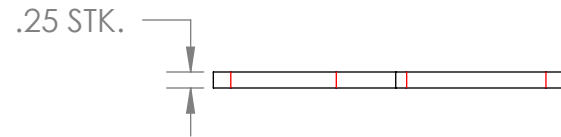
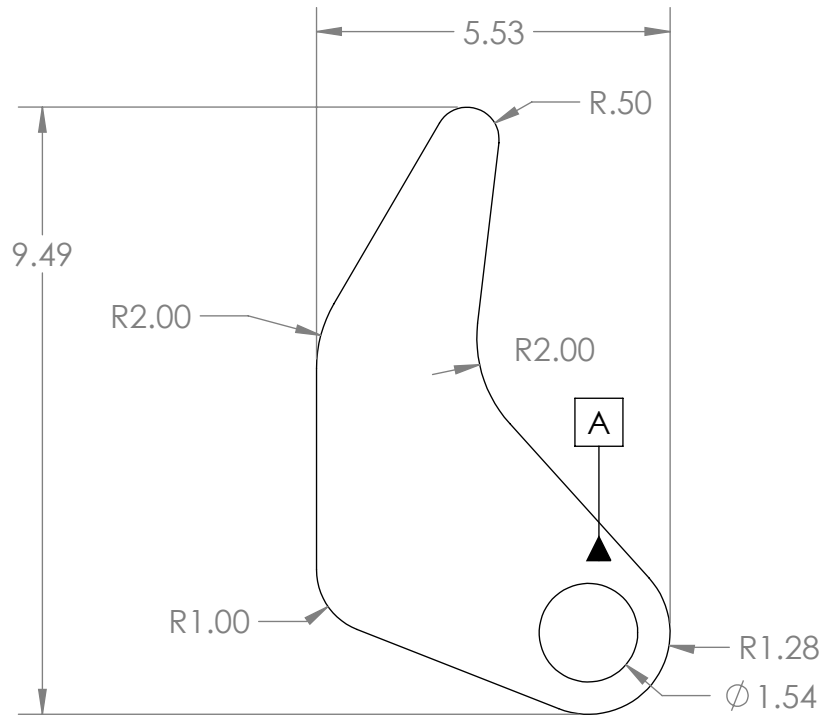
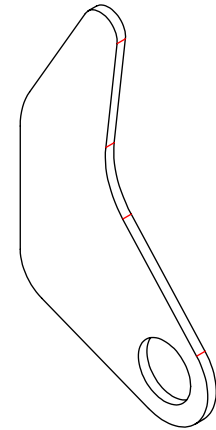
1. FOR DIMENSIONS NOT SHOWN, SEE CAD DATA


2. UNLESS OTHERWISE SPECIFIED:

- CAD DATA IS BASIC

-  .015 A FOR FLAT PATTERN

-  φ .015 A FOR DIAMETERS AND SLOTS IN FLAT PATTERN



 3RD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET TO ASME Y14.5 - 2009 WPS 3 - 3 - A-100 STANDARD TOLERANCES X. X ± .060 X. XX ± .030 X. XXX ± .010 FRAC. DIM. ± 1/32 ANGLES ± 1° SURFACE FINISH 125/√	A	DO NOT SCALE DRAWING	Approximate Weight = 1.82 lbs	
	1 PAGE OF 1	SUB. MATL SPECS A572 - Gr.50		
	DESCRIPTION PLATE - FISH			NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF VERMEER CORPORATION OR ITS U.S. AFFILIATED COMPANIES. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSIONS FROM VERMEER CORPORATION.
	ITEM NUMBER 04		DESIGN BY SG	

NOTES:

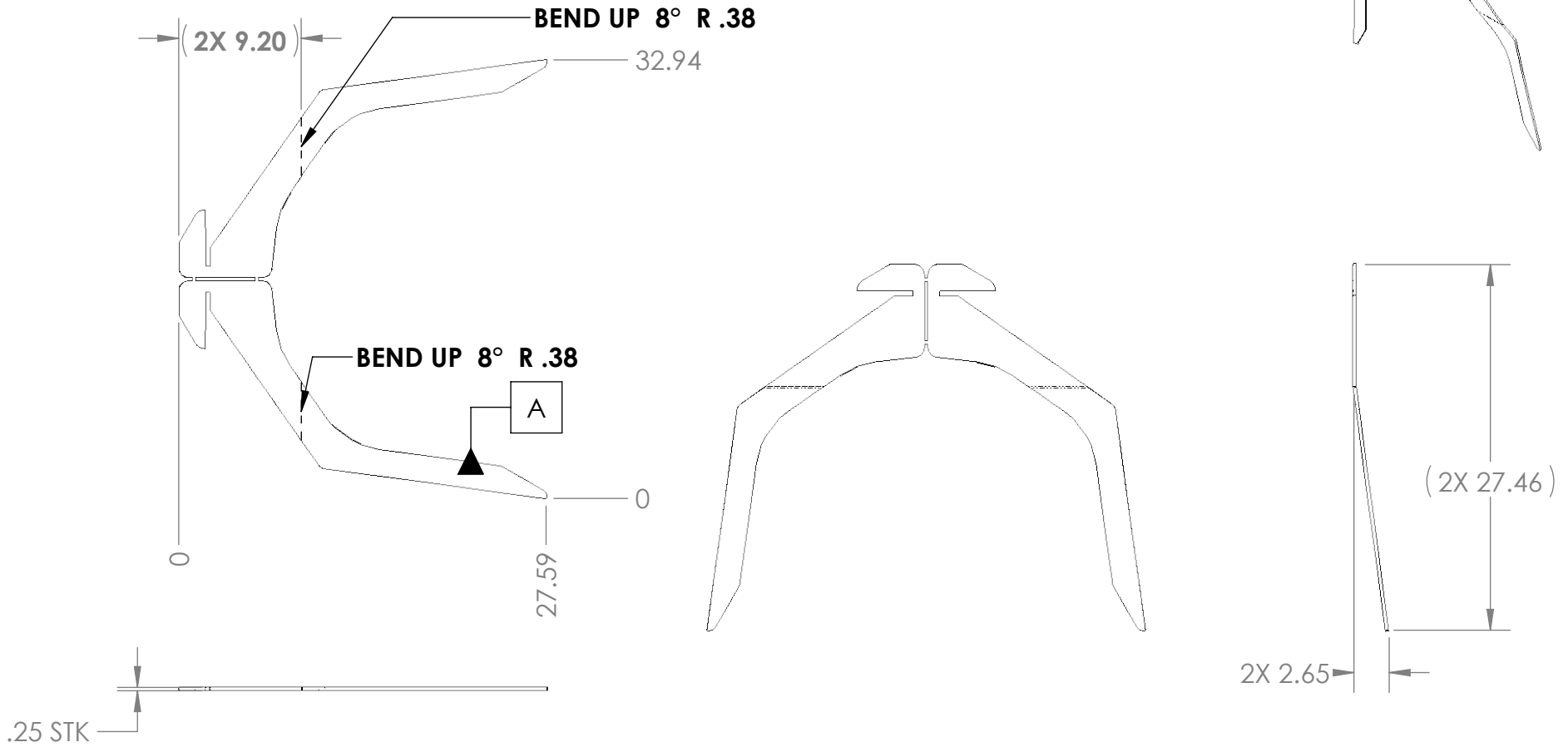
1. FOR DIMENSIONS NOT SHOWN, SEE CAD DATA


2. UNLESS OTHERWISE SPECIFIED:

- CAD DATA IS BASIC

-  .02 A FOR FLAT PATTERN

-  φ .02 A FOR DIAMETERS AND SLOTS IN FLAT PATTERN



 3RD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET TO ASME Y14.5 - 2009 WPS 3 - 3 - A-100 STANDARD TOLERANCES X. X ± .060 X. XX ± .030 X. XXX ± .010 FRAC.DIM. ± 1/32 ANGLES ± 1° SURFACE FINISH 125/	A	DO NOT SCALE DRAWING	Approximate Weight = 12.15 lbs
	1 PAGE OF 1	SUB. MATL SPECS A572 - Gr.50	
	DESCRIPTION	PLATE - URLG BACKSTOP SIDES	
	ITEM NUMBER	05	
DESIGN BY SG	DATE 2024-04-18	NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF VERMEER CORPORATION OR ITS U.S. AFFILIATED COMPANIES. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSIONS FROM VERMEER CORPORATION.	

NOTES:

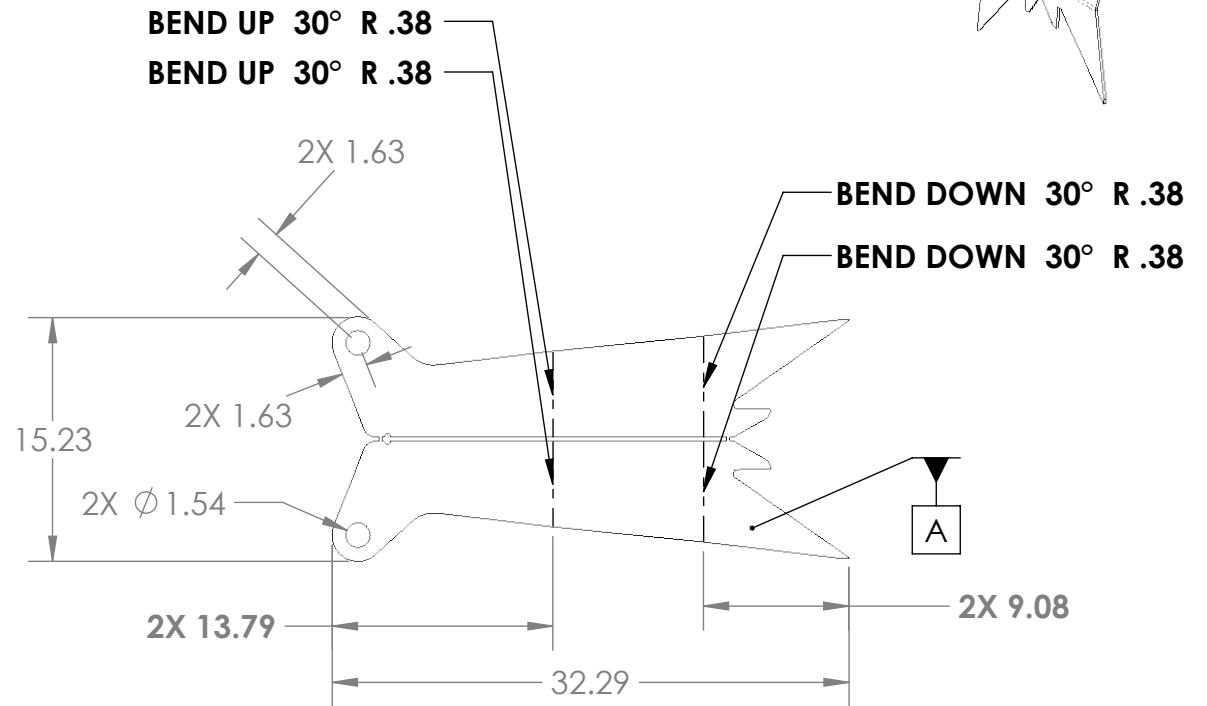
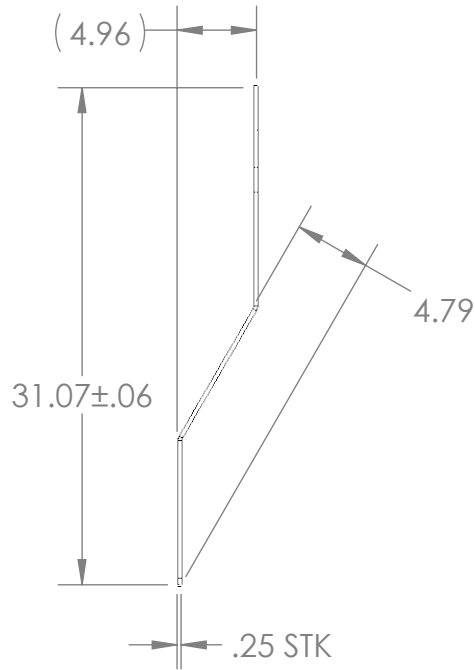
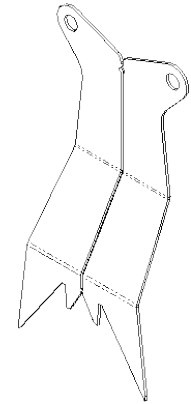
1. FOR DIMENSIONS NOT SHOWN, SEE CAD DATA


2. UNLESS OTHERWISE SPECIFIED:

- CAD DATA IS BASIC

-  .02 A FOR FLAT PATTERN

-   $\phi$  .02 A FOR DIAMETERS AND SLOTS IN FLAT PATTERN



 3RD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET TO ASME Y14.5 - 2009 WPS 3 - 3 - A-100 STANDARD TOLERANCES X. X ± .060 X. XX ± .030 X. XXX ± .010 FRAC.DIM. ± 1/32 ANGLES ± 1° SURFACE FINISH 125/	A	DO NOT SCALE DRAWING	Approximate Weight = 21.79 lbs
	1 OF 1	SUB. MATL SPECS A572 - Gr.50	
	DESCRIPTION	PLATES - GRAPPLE SIDE	
	ITEM NUMBER	06	
	DESIGN BY SG	DATE 2024-04-18	NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF VERMEER CORPORATION OR ITS U.S. AFFILIATED COMPANIES. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSIONS FROM VERMEER CORPORATION.

NOTES:

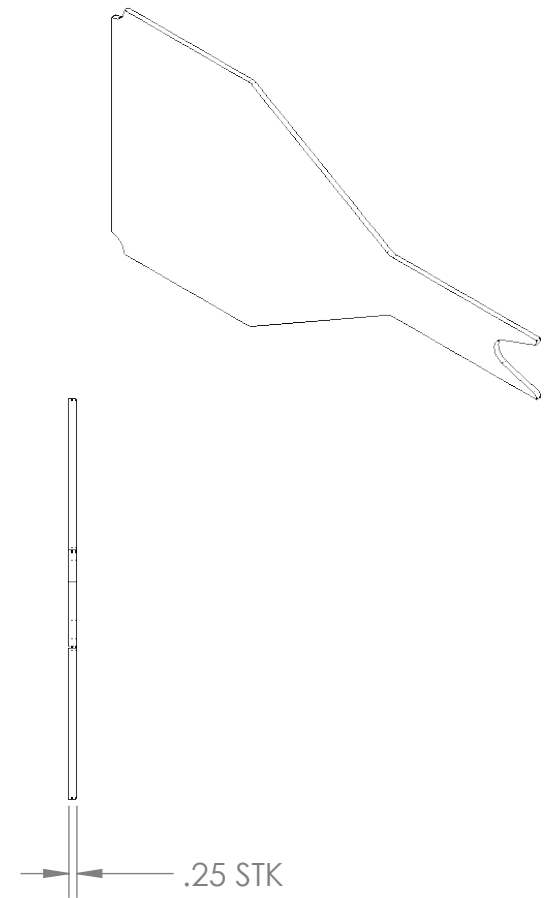
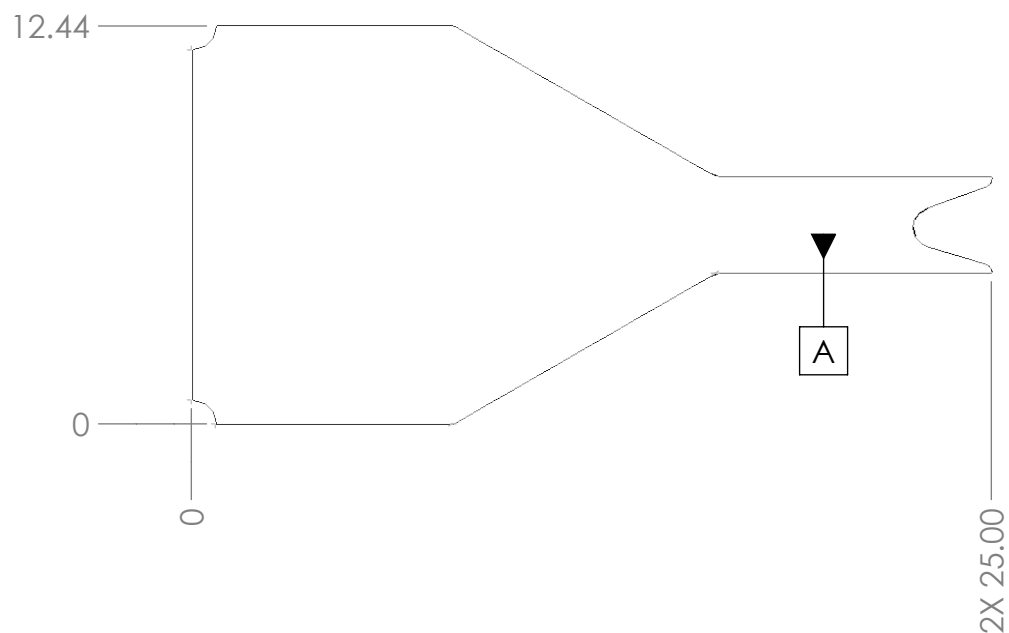
1. FOR DIMENSIONS NOT SHOWN, SEE CAD DATA


2. UNLESS OTHERWISE SPECIFIED:

- CAD DATA IS BASIC

-  .02 A FOR FLAT PATTERN

-   $\phi$  .02 A FOR DIAMETERS AND SLOTS IN FLAT PATTERN



 3RD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET TO ASME Y14.5 - 2009 WPS 3 - 3 - A-100 STANDARD TOLERANCES X. X           ± .060 X. XX         ± .030 X. XXX       ± .010 FRAC.DIM.   ± 1/32 ANGLES       ± 1° SURFACE FINISH 125/	A	DO NOT SCALE DRAWING	Approximate Weight = 13.19 lbs
	1 PAGE OF 1	SUB. MATL SPECS A572 - Gr.50	
	DESCRIPTION	PLATE - FRONT	
	ITEM NUMBER	07	
DESIGN BY SG	DATE	2024-04-18	
		NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF VERMEER CORPORATION OR ITS U.S. AFFILIATED COMPANIES. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSIONS FROM VERMEER CORPORATION.	



NOTES:

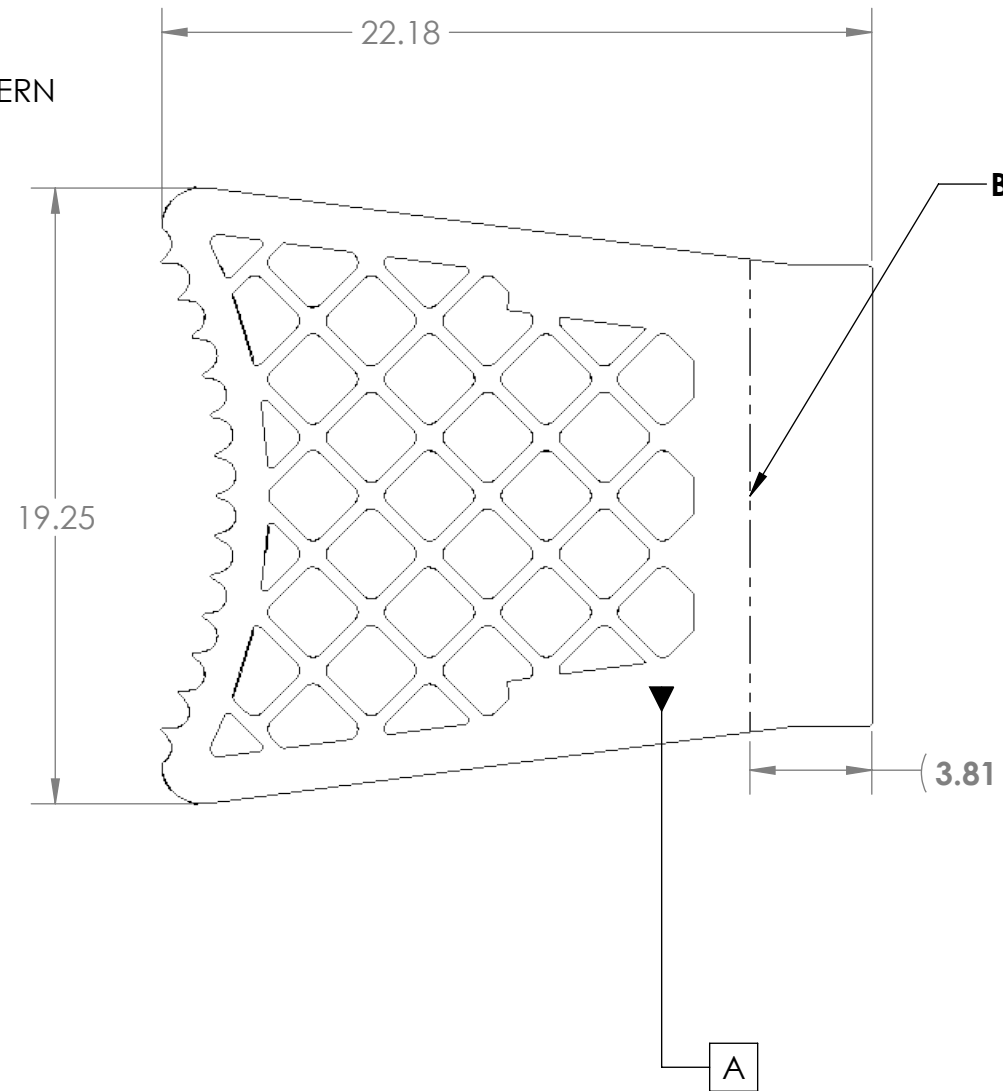
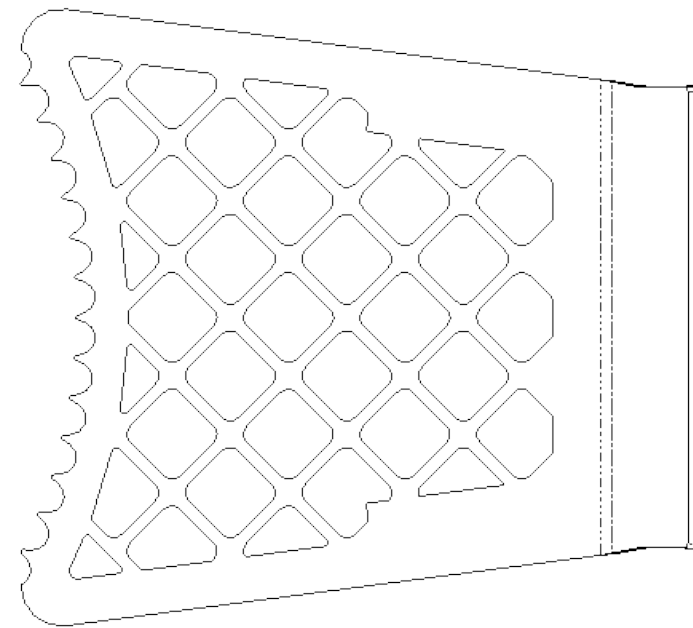
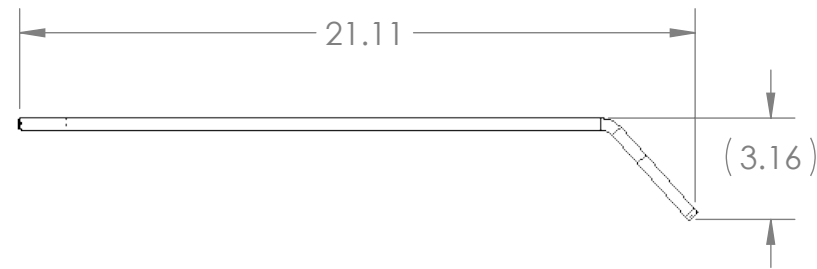
1. FOR DIMENSIONS NOT SHOWN, SEE CAD DATA

2. UNLESS OTHERWISE SPECIFIED:

- CAD DATA IS BASIC

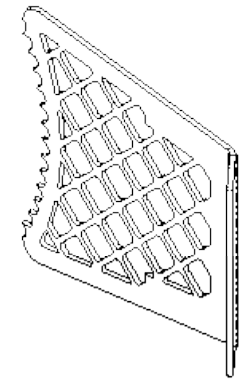
-  .02 A FOR FLAT PATTERN


-   $\phi$  .02 A FOR DIAMETERS AND SLOTS IN FLAT PATTERN

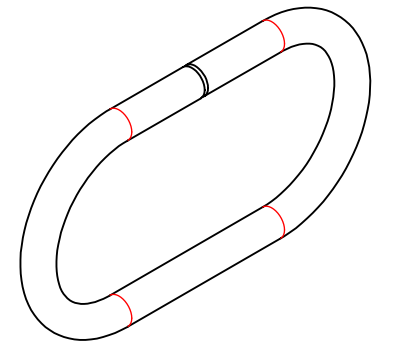
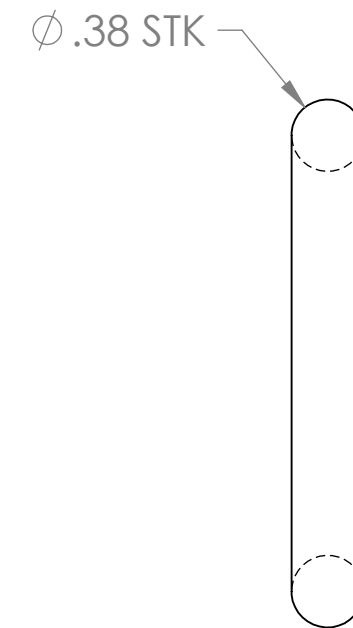
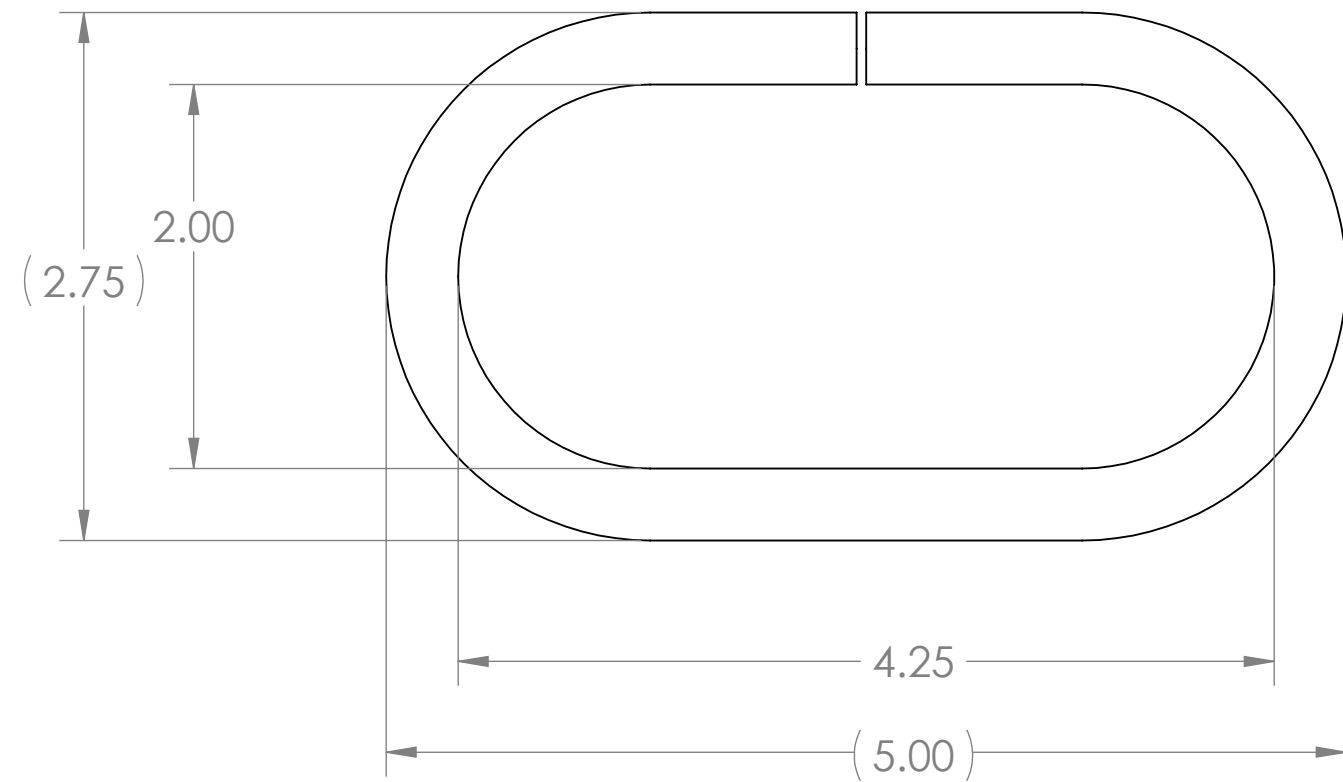



**BEND UP 48° R .50**

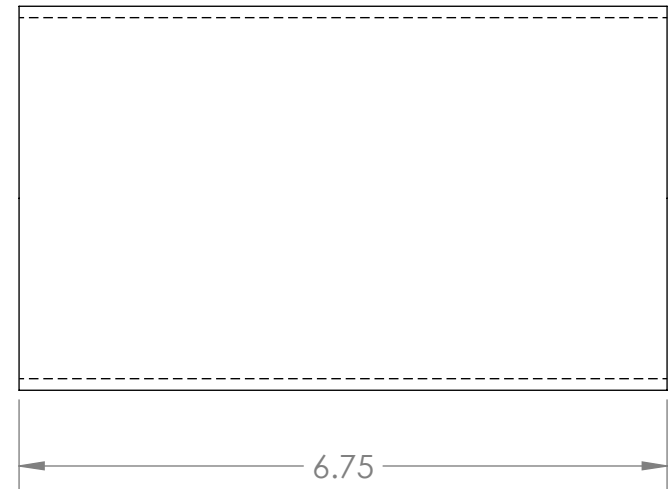
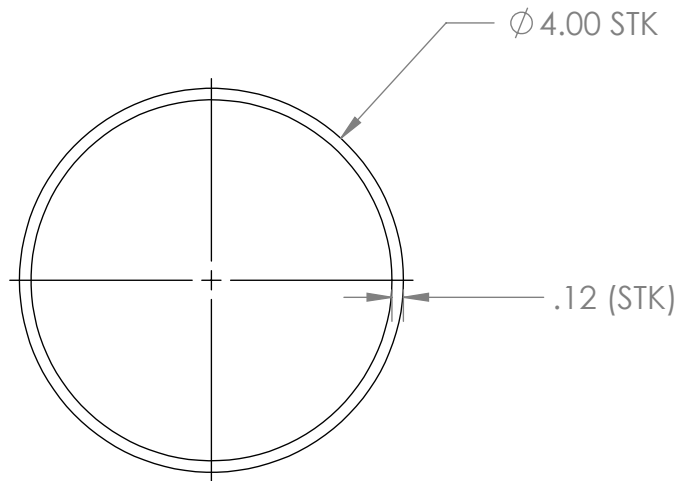
.38 STK




 3RD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET TO ASME Y14.5 - 2009 WPS 3 - 3 - A-100 STANDARD TOLERANCES X .X ± .060 X .XX ± .030 X .XXX ± .010 FRAC.DIM. ± 1/32 ANGLES ± 1° SURFACE FINISH 125/√	<b>B</b>	DO NOT SCALE DRAWING	Approximate Weight = 22.90 lbs	
	1 PAGE OF 1	SUB. MATL SPECS A572 - Gr.50		
	DESCRIPTION PLATE - URLG BACKSTOP			
	ITEM NUMBER <b>08</b>	NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF VERMEER CORPORATION OR ITS U.S. AFFILIATED COMPANIES. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSION FROM VERMEER CORPORATION.		
DESIGN BY SG	DATE 2024-04-18			



 3RD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET TO ASME Y14.5 - 2009 WPS 3 - 3 - A-100 STANDARD TOLERANCES X .X ± .060 X .XX ± .030 X .XXX ± .010 FRAC.DIM. ± 1/32 ANGLES ± 1° SURFACE FINISH 125/√	<b>B</b>	DO NOT SCALE DRAWING	Approximate Weight = 0.37 lbs
	1 PAGE OF 1	SUB. MATL SPECS A576 - 1018	
	DESCRIPTION	WELD RING - OVAL 0.38 DIA X 4.25 X 2.75	
	ITEM NUMBER	09	NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF VERMEER CORPORATION OR ITS U.S. AFFILIATED COMPANIES. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSION FROM VERMEER CORPORATION.
DESIGN BY	SG	DATE	



 3RD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET TO ASME Y14.5 - 2009 WPS 3 - 3 - A-100 STANDARD TOLERANCES X. X ± .060 X. XX ± .030 X. XXX ± .010 FRAC. DIM. ± 1/32 ANGLES ± 1° SURFACE FINISH 125/√	<b>A</b>	DO NOT SCALE DRAWING	Approximate Weight = 2.79 lbs	
	1 PAGE OF 1	SUB. MATL SPECS A53 - Gr.B		
	DESCRIPTION TUBE - MANUAL CASE		NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF VERMEER CORPORATION OR ITS U.S. AFFILIATED COMPANIES. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSIONS FROM VERMEER CORPORATION.	
	ITEM NUMBER  <b>10</b>			
DESIGN BY SG		DATE 2024-04-18		



NOTES:

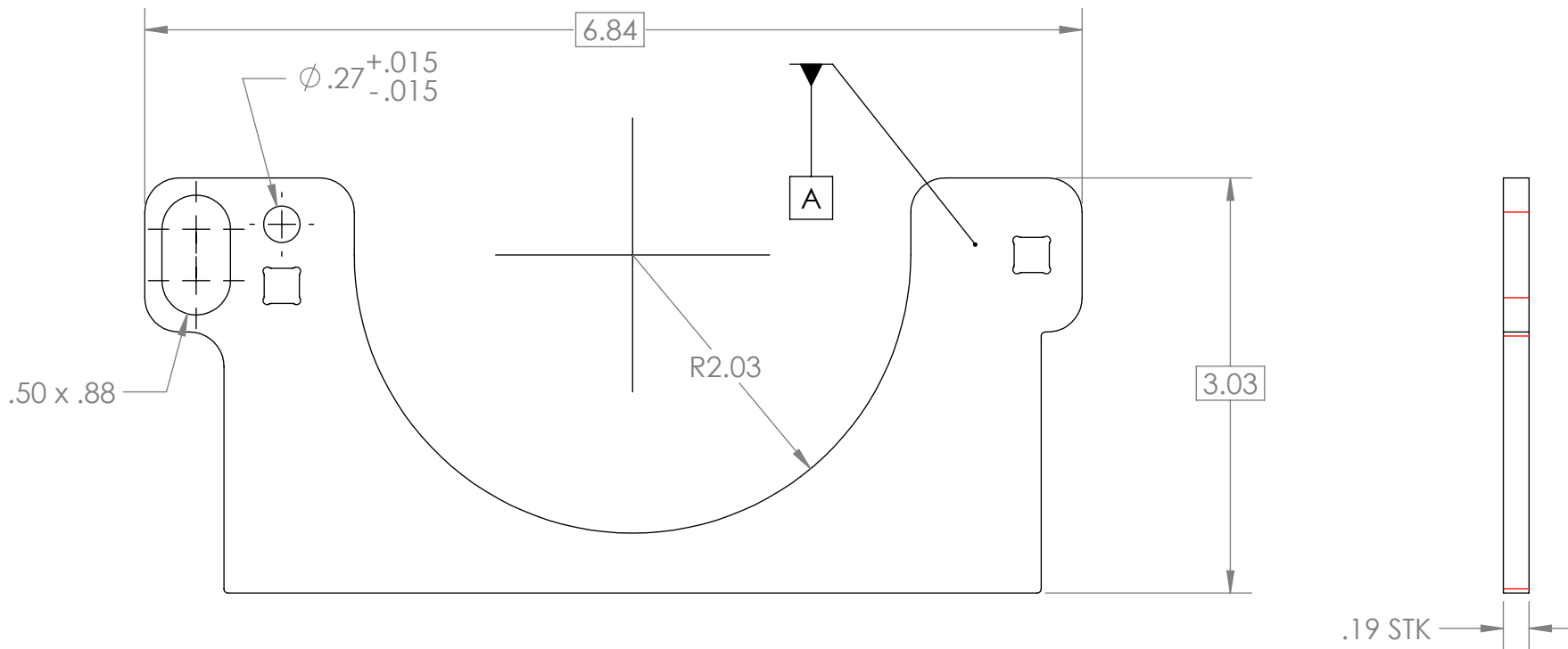
1. FOR DIMENSIONS NOT SHOWN, SEE CAD DATA


2. UNLESS OTHERWISE SPECIFIED:

- CAD DATA IS BASIC

-  .020 A FOR FLAT PATTERN

-   $\phi$  .020 A FOR DIAMETERS AND SLOTS IN FLAT PATTERN



 3RD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET TO ASME Y14.5 - 2009 WPS 3 - 3 - A-100 STANDARD TOLERANCES X. X            ± .060 X. XX          ± .030 X. XXX        ± .010 FRAC.DIM.    ± 1/32 ANGLES        ± 1° SURFACE FINISH 125/	<b>A</b>	DO NOT SCALE DRAWING	Approximate Weight = 0.51 lbs
	1 PAGE OF 1	SUB. MATL SPECS A514 - Gr.B	
	DESCRIPTION	PLATE - MANUAL TUBE MOUNT	
	ITEM NUMBER	<b>13</b>	
	DESIGN BY SG	DATE 2024-04-18	NOTICE: THIS DOCUMENT AND ITS CONTENTS ARE THE PROPERTY OF VERMEER CORPORATION OR ITS U.S. AFFILIATED COMPANIES. NO USE OR COPIES MAY BE MADE WITHOUT WRITTEN PERMISSIONS FROM VERMEER CORPORATION.